

Work Order ID 129486

129486

Page 2

February-12-15 8:03:15 AM

Item ID: D5190-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Weld Pin
 Start Date: 2/12/15 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 2/13/15 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <i>W/KWJ</i>	0.00							
150									
Packaging	Memo	0.00				<i>16</i>	<i>2</i>	<i>15-2-13</i>	
Packaging									
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							<i>15/2/17</i>
Quality Control									

15-2-13

Picklist Print

February-12-15 8:03:15 AM

Page 1

Work Order ID: 129486

129486

Parent Item: D5190-3

D5190-3

Parent Item Name: Weld Pin

Start Date: 2/12/15

Required Date: 2/13/15

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NR0.375		Purchased		No			f	5.5830		1			DAS
M4130NR0.375									**			15/02/12	40
4130 steel RD bar .375"													

Location

Loc Qty

Loc Code

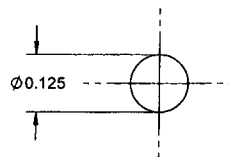
MAT032

5.583

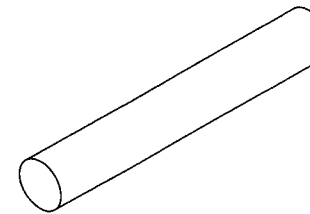
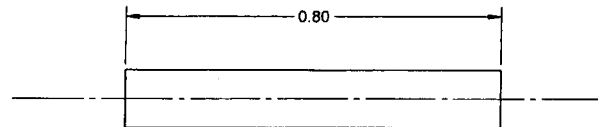
123724

5.583

Lo



D5190-3 WELD PIN



W/O 179486

NOTES:

- 1) MATERIAL: AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528
REF M4130N-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: <0.01 lbs

RELEASED

2015 FEB 04
BEN 15-522 *qp*

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5190	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ARMREST MACHINED PARTS	
DATE	14.11.19	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

